

Operations/Safety Manual

SSK-50



**Read the instructions and warnings
in the manual CAREFULLY BEFORE
using the firearm.**



This booklet is for use with the SSK-50 Receiver

This booklet contains information that is essential to the safe use and maintenance of the SSK-50 Receiver. You must read this material in its entirety and fully understand its significance before you can safely use this firearm. If a Receiver is loaned or sold (by an individual or dealer) this booklet must accompany the receiver. Replacement booklets are available at no charge from the SSK Firearms Website (sskfirearms.com) - Part Number (SKU): M125X, is available at: <https://sskfirearms.com/>

Important Instructions on the USE and CARE of the:

SSK-50 Receiver

SSK Firearms
1288 Bantam Ridge Road, Wintersville, Ohio 43953

Table of Contents

General Rules for Safe Use and Handling of the SSK-50	Page 4 - 9
Ammunition	Page 10 - 11
Mechanics: Hammer Safety and Firing Pin Selection	Page 12 - 13
Mechanics: Opening the Action – Familiarization	Page 14 - 16
Mechanics: Closing the Action - Familiarization	Page 17
Mechanics: Loading and Firing the Firearm	Page 18 - 20
Mechanics: Re-engaging the Hammer Block Safety	Page 21 - 24
Safety	Page 25 - 26
Changing Barrels & Trigger Adjustments	Page 27
Lubrication & Barrel Obstruction	Page 28
Failure to Fire	Page 29
Service	Page 30
Statement of Liability	Page 31
5 – Year Warranty	Page 32 - 33
Parts List	Page 34

KNOW YOUR FIREARM BEFORE YOU ATTEMPT TO USE IT!

Designed as a Hunting/Sports firearm, the SSK-50 is uniquely different from other firearms. Its single shot, break open action is relatively simple to understand and safe when the required ingredients of “common sense” and “safe gun handling” are applied to its use and care.

However, do not assume that a familiarity with other firearms has equipped you with knowledge of “safe gun handling”. Each gun design is different from another and each functions accordingly. You must read and understand the contents of this manual prior to use.

All machines be they chain saws, automobiles, lawnmowers, or firearm are built to function as mindless mechanical slaves. They serve only as well as your intellect dictates.

Carefully used, your chain saw will cut up a winter’s supply of firewood. Carelessly used, your chain saw will cut other things with able willingness. A firearm is no different – it is equally non-selective as to target or purpose.

The responsibility for the use of a firearm rests with its user, you must understand the mechanics before you can shoulder the responsibility for its use. That is what this booklet is all about.

YOU MUST READ THIS MANUAL BEFORE USING THE SSK-50

GENERAL RULES FOR SAFE USE AND HANDLING OF THE SSK-50

- 1. If you are unfamiliar with firearms seek professional instruction.** Qualified organizations such as local gun clubs, the National Rifle Association and State Hunter Safety programs offer courses which teach safe gun handling and proper hunting procedures. Those who are unfamiliar with firearms should seek guidance from an instructor who is qualified by one of these organizations.
- 2. Always point the muzzle of your SSK-50 firearm downrange.** The possibility of accidental discharge is a constant danger when using a firearm. If the muzzle is pointed downrange, away from yourself, other people, domestic animals or property, then there can be no injury or damage from an accidental discharge.
- 3. Never load your SSK-50 until you are ready to fire it.** If your firearm is not loaded until you are ready to fire and are directing your full concentration to it and the target, then there can be no accidental discharge of the firearm. Never transport or carry a loaded firearm in vehicle. Never hand a loaded firearm to another person. Never store a loaded firearm in your home. Never cross a fence, climb a tree, jump a ditch or engage in any activity which distracts your attention while holding or carrying a loaded firearm. Never attempt to clean a loaded firearm. Carelessness in observing any of these rules can result in an accidental discharge which can cause injury or death to yourself or others.
- 4. Be physically fit and mentally alert when using your SSK-50.** The use of your SSK-50 involves forceful physical actions which require strength and concentration. Never use alcoholic beverages or drugs before shooting or handling your SSK-50. Never use your SSK-50 when you are overly tired. If you use medication or have medical implants, consult your physician before using your SSK-50.

GENERAL RULES FOR SAFE USE AND HANDLING OF THE SSK-50 (Cont)

5. Know the condition of your SSK-50 before firing. Be sure the firearm is loaded with ammunition of the proper caliber. Be sure the breech is securely locked. Be sure the barrel is clear of obstructions (including excess oil, mud, dirt, snow or any foreign material). Failure to observe this rule may result in damage to the firearm and injury to the shooter or bystanders.
6. Be sure of your target. Never fire your SSK-50 unless there is a back stop behind your target. Never fire your SSK-50 in the field unless you have a clear view of your target. Never fire at a noise or movement in the brush. If hunting with others, always know where other members of your party are located. Never fire your SSK-50 if there is a possibility that a member of your hunting party is down range. Never shoot at flat, hard surfaces such as rocks or water. A bullet may ricochet off these surfaces causing injury or death.
7. Respect the SSK-50. Used properly, your SSK-50 will give you years of pleasure. Used improperly, carelessly or abused, your SSK-50 is a dangerous instrument and is capable of causing serious injury, death or property damage. Always treat your SSK-50 as if it were loaded. Do not drop your SSK-50 or allow it to be struck a blow. Dropping or striking may cause movement of internal parts in such a manner as to cause an accidental discharge.
8. Protect your eyes and ears when firing your SSK-50. Always wear shooting glasses to protect your eyesight from air borne particles and ear protection to guard against hearing loss due to loud noise when firing your SSK-50.

GENERAL RULES FOR SAFE USE AND HANDLING OF THE SSK-50 (Cont)

1. Note: The SSK-50 is sold as a Frame, Handgun or Rifle. Changes to the configuration of the SSK-50 receiver or firearm by the end-user, including but not limited to, a butt stock on a pistol, or a pistol barrel (under 16 inches) on a long gun, may subject the firearm to classification under the National Firearms Act, which imposes registration, taxes, and other requirements on the owners of such firearms. It is your responsibility to comply with all Federal, State, and Local laws and regulations regarding the ownership or possession of a firearm such as the SSK-50 and any conversions or additions of any aftermarket accessories to your SSK-50.

2. SAFETY IS YOUR NUMBER ONE RESPONSIBILITY

a. At home, in the field, at the range, or anywhere, the first concern of every firearm owner should be safety. Apply the following safety rules in every situation, with any kind of firearm. If you feel uncertain about any operational aspects of the firearm, please contact SSK Firearms, Inc. before proceeding with its operation.

b. If you are unfamiliar with firearms, you should seek professional training before using your firearm.

c. WARNING: YOU MUST FOLLOW ALL OF THESE SAFETY RULES TO ENSURE THE SAFE USE OF YOUR FIREARM. THE FAILURE TO FOLLOW THE INSTRUCTIONS AND WARNINGS IN THIS MANUAL COULD CAUSE SERIOUS PERSONAL INJURY OR DEATH TO YOU OR OTHERS AND DAMAGE PROPERTY.

GENERAL RULES FOR SAFE USE AND HANDLING OF THE SSK-50 (Cont)

- d. As a firearm owner, you accept a demanding responsibility. How seriously you take this responsibility can be the difference between life and death. There is no excuse for careless or abusive handling of your firearm. At all times handle your firearm with intense respect for its power and potential danger.
- e. **NEVER PLACE YOUR FINGER INSIDE THE TRIGGER GUARD OR ON THE TRIGGER UNLESS YOU INTEND TO FIRE.**
- f. **YOU ARE RESPONSIBLE FOR THE FIREARM AT ALL TIMES.**
- g. **FIREARM SECURITY IS YOUR RESPONSIBILITY**
 - a. You must secure firearms safely from children and/or unauthorized users. Your firearm should always be kept unloaded and locked when not in use. Never assume that the use of a lock is sufficient to safely secure your firearm. You must always evaluate your personal situation and employ the security systems that meet your needs and prevent children and unauthorized users from gaining access to your firearm.
- h. **APPROPRIATE USE FOR YOUR FIREARM MEANS USING YOUR FIREARM FOR LEGAL PURPOSES.**
- i. **NEVER RELY ON MECHANICAL FEATURES ALONE**
- j. **NEVER USE ALCOHOL OR DRUGS BEFORE OR WHILE SHOOTING**

GENERAL RULES FOR SAFE USE AND HANDLING OF THE SSK-50 (Cont)

- k. **NEVER ALLOW A FIREARM TO BE USED BY INDIVIDUALS WHO DO NOT UNDERSTAND ITS SAFE OPERATION OR HAVE NOT READ THESE FIREARM SAFETY RULES.**
- l. **ALWAYS USE THE CORRECT AMMUNITION FOR YOUR PARTICULAR FIREARM.**
- m. **BE SURE ALL ACCESSORIES, SUCH AS HOLSTERS, GRIPS, SLINGS, SCOPES, AND OTHER ACCESSORIES ARE COMPATIBLE.**
- n. **NEVER DISASSEMBLE YOUR FIREARM** beyond changing the appropriate barrel, and standard stock components.
- o. **NEVER MANIPULATE, ADJUST OR CHANGE ANY OF THE INTERNAL COMPONENTS OF THE FIREARM UNLESS SPECIFICALLY INSTRUCTED TO DO SO IN THIS MANUAL.**
- p. **NEVER ALLOW ANY ALTERCATIONS OR REPLACEMENT OF PARTS IN YOUR SSK-50 FIREARM UNLESS PERFORMED BY A QUALIFIED GUNSMITH.**
- q. **ALWAYS USE THE LOCK PROVIDED BY SSK FIREARMS TO SECURE YOUR FIREARM.**
SSK Firearms provides a lock for your convenience along with an instruction sheet on the proper use of the lock. There are other alternative locks and safe storage containers available in the marketplace which may also be appropriate for your particular needs.
- r. **WARNING: NEVER LOCK A LOADED FIREARM AND NEVER LOAD A LOCKED FIREARM.**

AMMUNITION

Standard Factory Loaded Cartridges

The SSK-50 design provides for the use of interchangeable barrels which are chambered for a variety of factory loaded cartridges. The proper cartridge for each barrel is clearly marked by its standard industry designation on the top left side of each barrel. Barrels chambered for standard cartridges should be used with high quality commercially manufactured ammunition with packaging and head stamp designation that corresponds exactly to the barrel marking. If you have any questions concerning the proper ammunition of your SSK-50 Receiver, contact SSK Firearms.

Custom/Wildcat Cartridges

Many SSK-50 barrels are available from several manufactures in custom cartridge chambers for those qualified people who are totally experienced in reloading procedures. The novice should not attempt to use these cartridges until he or she has developed the required background and knowledge. Hand-load custom ammunition only in accordance with the standards and guidelines set by component and reloading tool manufacturers. These companies publish reloading manuals which must be read, understood, and adhered to. Use only that data which is published by a reliable source and thoroughly tested by the component or tool manufacturer. Never exceed the loads listed for a particular powder, bullet and case combination and never substitute components for those listed. When using listed data, bear in mind that production changes affecting ballistic performance can occur at any time and without our knowledge. If there is ever a question as to the correctness of a component, write to its manufacturer. Failure to follow proper procedure can result in serious injury and/or death to yourself or others. If you are unable to obtain reliable information with respect to procedure or standards for reloading, contact SSK.

Custom Alterations & Conversions

SSK-50 Receiver or SSK-50 accessory barrels which are subjected to custom alteration or conversion other than those performed by SSK Firearms are not covered by our warranty. SSK-50 Firearms does not endorse or recommend any type of custom alteration other than those performed by SSK Firearms. Responsibility for other conversions rests solely with the gunsmith performing the conversion. If the work is done improperly or without proper judgment the firearm can rupture or malfunction causing injury or death to the shooter or bystander.

MECHANICS: HAMMER SAFETY AND FIRING PIN SELECTION

Your SSK-50 firearm is designed with two firing pins which accommodate either rim or centerfire cartridges and allows for the interchangeability of barrels. These firing pins are located in the receiver bridge forward of the hammer. The upper firing pin is used for rimfire cartridges while the lower pin is used for centerfire cartridges.

The manual firing pin selector is located on the top of the **hammer (see Photo 1 Page 13)**. The selector activates the unique rim and centerfire ignition systems. When the selector is moved to **Position 1 (see Photo 2 Page 13)** a hammer nose aligns with the rimfire (top) firing pin and readies it for firing. **Position 2** is a safety position. When the selector is moved to **Position 2 (see Photo 3 Page 13) both firing pins are disarmed and the red dot is covered**. When the selector is moved to **Position 3 (see Photo 4 page 13)** a hammer nose aligns with the centerfire (bottom) firing pin and readies it for firing.

Note that when the selector is in Position 1 or Position 3 the red dot is exposed indicating that the firing pins are armed and that the pistol will discharge if the hammer falls with a round in the chamber.

Study the photos and commit them to memory. Bear in mind that only Position 2 is the safety position.

Manual Firing Pin Selector

**Photo 1
Selector**



**Photo 2
Position 1**



**ARMED
RIMFIRE**

**Photo 3
Position 2**



**SAFE RED DOT
NOT VISIBLE**

**Photo 4
Position 3**



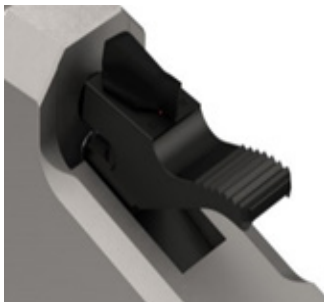
**ARMED
CENTERFIRE**

MECHANICS: OPENING THE ACTION – FAMILIARIZATION

- 1) With the firearm pointed in a safe direction and fingers away from the trigger, rotate the manual firing pin selector to **Position 2**, the safety position as shown in **Photo 5 (Page 15)**.
- 2) With the firearm pointed in a safe direction and fingers away from the trigger, support the firearm at its balance point as pictured in **Photo 6 (Page 15)**. Bear in mind that the SSK-50 is a hunting and target firearm designed for sporting use only. Its proper operation requires the same “two handed” care that would normally be given a quality break open type shotgun. By design, the SSK-50 Receiver has no importance as a combat weapon. Such applications as fast drawing, speed shooting, one handed loading or “snap shooting” are dangerous and should never be attempted with an SSK-50! It is just not that kind of a firearm. The only proper application for an SSK-50 is hunting, target or sport shooting, so consequently its user has all the time in the world to operate this firearm correctly and safely.
- 3) Use the trigger finger of your (right or left) hand to open the action. Place the finger low on the trigger guard “spur” to obtain maximum leverage and give it a fast-sharp pull as shown in **Photo 7 (Page 15)**. Pull this spur to the rear and upwards at the same time. The trigger guard must be pulled fully to the rear allowing the action to open. The action will open more easily if the forend/barrel is not pulled downward while moving the trigger guard rearward.

MECHANICS: OPENING THE ACTION – FAMILIARIZATION (Continued)

**Photo 5
Position 2**



**DISARMED
RED DOT NOT
VISIBLE**

**Photo 6
Balance Point**



**BALANCE
POINT**

**Photo 7
Spur**



**Pull Straight
Back**

MECHANICS: OPENING THE ACTION – FAMILIARIZATION (Continued)

It is important to understand the mechanics of the opening operation to utilize the firearm safely.

In Step 1, moving the manual firing pin selector to Position 2, the **primary safety**, rotates the two hammer nose pins (one rimfire, one centerfire), away from any potential contact point with either firing pin, rendering the firearm safe and incapable of discharge.

In Step 2, breaking open the action, the extractor moves to the rearward position extracting the case or unfired round from the chamber so it may be manually removed. Simultaneously, the trigger and striker reengage and the **secondary safety**, the hammer block, is moved to the safety position preventing forward movement of the hammer to contact the firing pins.

MECHANICS: CLOSING THE ACTION - FAMILIARIZATION

In Step 1, with the firearm pointed in a safe direction, fingers away from the trigger, and the action open, verify the manual firing pin selector, the primary safety, is in **Position 2**, the safe position.

In Step 2, grasp the forend and with a firm and swift upward motion, close the action.

Repeat the steps of opening and closing the action without placing a round in the chamber until you understand the mechanics and are completely comfortable with the operation. At no time have a live round in the chamber. A key understanding is the activation of the secondary safety which is engaged upon opening, not closing of the action. This is very important to understand. The secondary safety adds an additional safety mechanism, the hammer block, upon opening the action.

MECHANICS: LOADING AND FIRING THE FIREARM

DON'T LOAD AND FIRE YOUR SSK-50 UNTIL YOU HAVE READ AND UNDERSTAND THIS MANUAL.

- 1) With the firearm pointed in a safe direction and fingers away from the trigger, rotate the manual firing pin selector to **Position 2**, the safety position as shown in **Photo 5 (Page 15)**.
- 2) With the firearm pointed in a safe direction and fingers away from the trigger, support the firearm at its balance point as pictured in **Photo 6 (Page 15)**.
- 3) Use the trigger finger of your (right or left) hand to open the action. Place the finger low on the trigger guard “spur” to obtain maximum leverage and give it a fast-sharp pull as shown in **Photo 7 (Page 15)**. Pull this spur to the rear and upwards at the same time.
- 4) Tilt the firearm so the muzzle is inclined downward and place a cartridge (matching the barrel chamber designation) into the chamber ensuring the cartridge head engages the extractor.

MECHANICS: LOADING AND FIRING THE FIREARM (Continued)

- 5) Grasp the forend and with a firm and swift upward motion, close the action. If the action does not close smoothly, do not force it closed on a live round. Remove the live round from the chamber and inspect the cartridge and chamber. If you are unable to recognize and correct the problem, have the firearm examined by a qualified gunsmith. Forcing the action closed on a live round may cause accidental discharge. An accidental discharge may cause injury or death.
- 6) The firearm is now ready to fire. With all the conditions of firing a safe shot satisfied, cock the hammer, move the firing pin selector to the appropriate position (rimfire or centerfire) and squeeze the trigger.
- 7) After firing, place the firing pin selector, the primary safety, to **Position 2**, the safe position.

MECHANICS: LOADING AND FIRING THE FIREARM (Continued)

Releasing the trigger puts several mechanical processes in motion. As the trigger is squeezed, the striker which is in contact with the trigger and under spring pressure, is released and rotates backwards releasing the sear which in turn allows the secondary safety, the hammer block, to fall and simultaneously release the hammer. The hammer falls and the selected hammer nose pin strikes the appropriate firing pin which then strikes the primer or rimfire rim.

It is important here to understand that as the trigger is depressed, the hammer block is released.

MECHANICS: RE-ENGAGING THE HAMMER BLOCK IF THE HAMMER IS COCKED, BUT THE TRIGGER NOT PULLED

The SSK-50 is equipped with two safety devices which functions independently of each other.

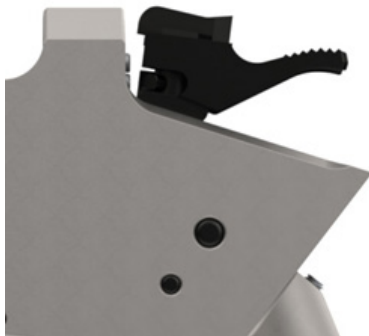
- 1) The primary safety is the firing pin selector. When the selector is placed in **Position 2**, the hammer nose pins cannot contact the firing pins.
- 2) The secondary safety is the internal hammer block. When the SSK-50 action is broken open properly, as explained previously, the hammer block moves into a position between the hammer and the frame. In this position the hammer cannot move forward.

Study the **Photo 8 (Page 22)**. Note that when the hammer block is in the up position there is a visible space between the face of the hammer and the firing pins. Equally, when the External Manual Firing Pin Selector is set in safety **Position 2** (as it should be), both hammer noses (rimfire and centerfire) are out of alignment with the firing pins.

The hammer block will remain in the up (safety) position until trigger-striker engagement is released. There will be times when the shooter cocks the hammer but decides not to fire the gun. There are only two methods to “de-cock” the firearm and return to a safe condition.

MECHANICS: RE-ENGAGING THE HAMMER BLOCK IF THE HAMMER IS COCKED, BUT THE TRIGGER NOT PULLED (Continued)

Photo 8



**NEUTRAL – FALLING BLOCK
SAFETY ENGAGED**



**FULLY COCKED
READY TO FIRE**

MECHANICS: RE-ENGAGING THE HAMMER BLOCK IF THE HAMMER IS COCKED, BUT THE TRIGGER NOT PULLED (Continued)

Method 1 – Manually releasing the trigger while lowering the hammer.

In this method, move the firing pin selector to **Position 2**, the safe position. Support or block the hammer with the offhand or secure its position with your thumb on the trigger hand. Verify that the firing pin selector is in the safe position then depress the trigger and allow the hammer to slowly move forward.

At this time the secondary safety, the hammer block, is in the lower position and disabled. As we learned previously, when the trigger is released, the safety block is also released allowing the hammer to come in contact with the breech face. As the firing pin selector is in the safe position, the firearm is now operating with only one of the two independent safeties. Immediately after lowering the hammer, the secondary safety must be activated by breaking the action open and then closing the action. When the action is broken, the secondary hammer block safety is re-engaged.

It is imperative that the secondary hammer block safety be re-engaged immediately after any time the hammer is manually lowered.

MECHANICS: RE-ENGAGING THE HAMMER BLOCK IF THE HAMMER IS COCKED, BUT THE TRIGGER NOT PULLED (Continued)

Method 2 – Opening the action while supporting the hammer.

This is the preferred method to return the firearm to the safe condition with both safeties engaged. In this method, move the firing pin selector to **Position 2**, the safe position. Grasp or block the hammer with the offhand or secure its position with your thumb on the trigger hand. Verify that the firing pin selector is in the safe position then with the trigger finger pull back on the trigger guard breaking the action open. As the action opens, the hammer will move forward and the hammer block will rise preventing the hammer to reach the breech face.

This method is preferred as the opening of the action immediately resets the secondary hammer block safety.

SAFETY

The SSK-50 should never be carried or holstered in a cocked position. The hammer should be drawn to full cock and the External Manual Firing Pin Selector moved to a fire position (position 1 or 3) only when you are ready to fire. Your finger or fingers should not be in contact with trigger except during the act of firing.

The safeties on the SSK-50 are mechanical devices and are not foolproof. They are intended to be used in combination with common sense and safe gun handling practices. Do not rely on the safeties to overcome the danger of injury to yourself or others from careless handling or abuse of your SSK-50.

Do not load the SSK-50 until you are ready to fire it. Always keep the muzzle of your firearm pointed down range.

SAFETY (Continued)

If the SSK-50 is dropped or struck a hard blow, the following steps should be taken. The action should be opened, the gun should be unloaded, the bore should be checked for obstructions, the action should be functioned to be sure that both safeties work properly; that the hammer functions normally; and that there are no broken or deformed parts. If any problem or malfunction is noted the gun IS NOT SAFE and must be returned to the factory for service.

The trigger guard spur acts as a lever to lock and to unlock the action. Consequently, it must be free. At no time should the shooter allow the trigger guard to rest on any surface.

PRACTICE AND LEARN THE MECHANICS OF THIS FIREARM BEFORE YOU USE IT!

The previous text and photos are intended to instruct the shooter in the safe use of the SSK-50 Receiver. We recommend that you reread this material. With the **CHAMBER UNLOADED** practice each step carefully until you have completely committed these procedures to memory. Then, and only then, can you safely load and fire this handgun.

CHANGING BARRELS

With the firearm unloaded and the firing pin selector on the safe position and action closed, remove the forend screws and forend. Open the action to relieve the tension on the hinge pin. Carefully tap out the hinge pin (in either direction). To replace the Barrel, simply reverse this process. Be sure that the SSK-50 is unloaded before disassembling or changing barrels in order to prevent accidental discharge which may cause injury or death.

TRIGGER ADJUSTMENT

The SSK-50 is equipped with two trigger adjustment screws that are pre-set from the factory. Any adjustments must be made by a certified gunsmith.

PRACTICE AND LEARN THE MECHANICS OF THIS FIREARM BEFORE YOU USE IT!

(Continued)

LUBRICATION

To guard against accidental discharge which may cause injury or death, be sure that the SSK-50 is unloaded and that the action is open when performing this operation.

Guard against malfunction and sludge build-up by using dry lubricant such as graphite on the internal parts. Never use any oils or grease on any internal parts. Use gun oil or light machine oil to protect the outside surface.

BARREL OBSTRUCTIONS

Before loading the SSK-50 check the bore to ensure that it is free of obstructions (cleaning patches, excess oil, mud, snow or other foreign materials). If the firearm is dropped it should be unloaded and inspected to ensure that the bore has not become clogged with dirt, snow, twigs, or other foreign material.

If, when firing (particularly reloads), the report is weak or peculiar, stop immediately. Inspect the barrel for a stuck bullet. If the bore is obstructed, return the barrel to the factory. Do not continue to fire.

PRACTICE AND LEARN THE MECHANICS OF THIS FIREARM BEFORE YOU USE IT!

(Continued)

FAILURE TO FIRE

If the SSK-50 fails to fire, keep the gun pointed at the target or in a safe direction for at least 30 seconds. If the SSK-50 does not fire after 30 seconds, carefully open the action. Check the External Manual Firing Pin Selector to ensure that it was in the proper position for firing. Extract and examine the cartridge. If primer on the cartridge is indented, it should be disposed of in accordance with ammunition manufacturer's instructions for faulty ammunition or in any other safe manner. If primer on the cartridge is not indented or only lightly indented, then your SSK-50 should be examined by a qualified gunsmith or returned to the factory for service under our warranty program.

SERVICE

Should your SSK-50 require adjustment, repair, or refinishing, we strongly recommend that the firearm be returned to the factory. There is no other way to ensure that the work will be done by a competent staff or trained technicians.

Firearms returned to the factory should be marked for the attention of the service department. A letter of instructions should be enclosed with the firearm. Adherence to these suggestions will prevent loss of time and facilitate handling at the factory.

Our service department will give your SSK-50 a complete inspection. They will evaluate the problem or problems specified in your cover letter. If the work required is not covered by our “Limited Warranty”, you will receive a quotation which must be authorized by you. No actual work will be done without your approval.

Ship SSK-50 Receivers via UPS Next Day Air with factory approval.

STATEMENT OF LIABILITY

This gun is classified as a **FIREARM OR DANGEROUS WEAPON** and is surrendered by us with the express understanding that we assume no liability for its resale or safe handling under local laws and regulations. SSK Firearms assumes no responsibility for physical injury or property damage resulting from either intentional or accidental discharge, or for the function of any gun subject to influences beyond its control and will honor no claims which may result from careless handling, unauthorized adjustments, defective or improper ammunition, corrosion or neglect.

For your protection, examine your gun carefully at the time of purchase. Fill out and mail the registration card promptly. Be certain that it bears the gun's serial number which you will find on the receiver. SSK-50 Receiver and SSK-50 accessory barrels which are subjected to custom alteration or conversion other than those performed by the SSK Firearms Company are not covered by our warranty. **SSK Firearms does not endorse or recommend any type of custom alteration other than those performed by the SSK Firearms Company.**

Responsibility for such conversions rests totally with the gunsmith performing the conversion. If the work is done improperly or without proper judgment the firearm can rupture or malfunction causing injury or death to the shooter or bystanders.

LIMITED WARRANTY (For Owners Within The United States.)

This warranty is granted by SSK Firearms Inc (SSK). This warranty is effective from the date of purchase and applies to the original owner of any firearm. With respect to such firearms, this warranty supersedes any and all other warranties.

SSK will repair, without charge, for up to five years of the original owner, any SSK receiver, handgun, or rifle that is found to have a defect in material or workmanship. Eligibility for this warranty requires returning the Product Registration Card within 30 days of purchase. The warranty covers functional defects; it does not include the firearm's finish, grips, magazines, or sights.

SSK will not be responsible for:

- Defects or malfunctions resulting from careless handling, unauthorized adjustments or modifications made or attempted by anyone other than a qualified gunsmith following SSK authorized procedures, or failure to follow the disassembly instructions in the SSK manual.
- Use of defective or improper ammunition, corrosion, neglect, abuse, ordinary wear and tear, or unreasonable use.
- Criminal misuse, negligence or use under the influence of drugs or alcohol.

LIMITED WARRANTY (For Owners Within The United States.) Continued

Warranty claims (in writing) and the firearm concerned should be delivered to SSK's Customer Service Department, 1288 Bantam Ridge Road, Wintersville, OH 43953. In addition, a copy of the bill of sale in the owner's name, or a copy of ATF Form 4473 indicating date of purchase must be included. It is important that the owner comply with all applicable federal, state, and local laws and regulations in the shipment of firearms to SSK. Warranty claims should state the model and serial number of the firearm concerned and the description of the difficulty experienced. It is recommended that shipments be insured by the owner, since SSK will accept no responsibility for loss or damage in transit. Transportation and insurance charges for return to owner will be paid by SSK if the claim is covered by the warranty. UNDER NO CIRCUMSTANCES SHALL SSK BE RESPONSIBLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ECONOMIC LOSS, INJURY, DEATH OR PROPERTY DAMAGE, WHETHER AS A RESULT OF BREACH OF THIS WARRANTY, NEGLIGENCE OR OTHERWISE. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

Part Number	Description
14	Contender, Firing Pin Bushing
15	Contender, Firing Pin Rimfire
15A	Contender, Firing Pin Center
16	Contender, Bushing Screw
172-1	Contender, Trigger Plunger
18	Contender, Hinge Pin
18-3	Contender, Trigger Guard Pivot
18-5	Contender, Trigger Guard Pivot
20	Contender, Sear Pin
22-3	Contender, Striker Pin
36-2	Contender, Trigger Stop
36-3	Contender, Trigger Tension
38	Contender, Trigger Guard
38A	Contender, Trigger Guard Lock
51	Contender, Selector Detent
52	Contender, Selector Detent Ball

Part Number	Description
55010081(8-1)	Safety
55010701(70-1)	Trigger Guard
55010841(84-1)	Striker Mark IV
55011205(120-5)	Trigger Contender
55011700(170)	Contender, Hammer
55011730(173)	Contender, Sear
55060246(24-6)	Contender, Trigger Guard Stop
55060254(25)	Contender, Sear Spring
55060260(26)	Contender, Firing Pin Spring
55060430(43-0)	Contender, Trigger Spring
55060482(48-0)	Contender, Safety Spring
55060660(66)	Contender, Hammer Spring
55111120(894-1)	Lynx, Interlock Safety
56	Contender, Sear Plunger
59	Contender, Hammer Pin
632-2B	Contender, Firing Pin Selector

Part Number	Description
69	Contender, Extractor Stop Pin
73	Contender, Interlock Spring
7-5	Contender, Trigger Pin
85	Contender, Striker Spring
88B	Contender, Interlock Screw
9186	Contender, Hammer Assembly

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